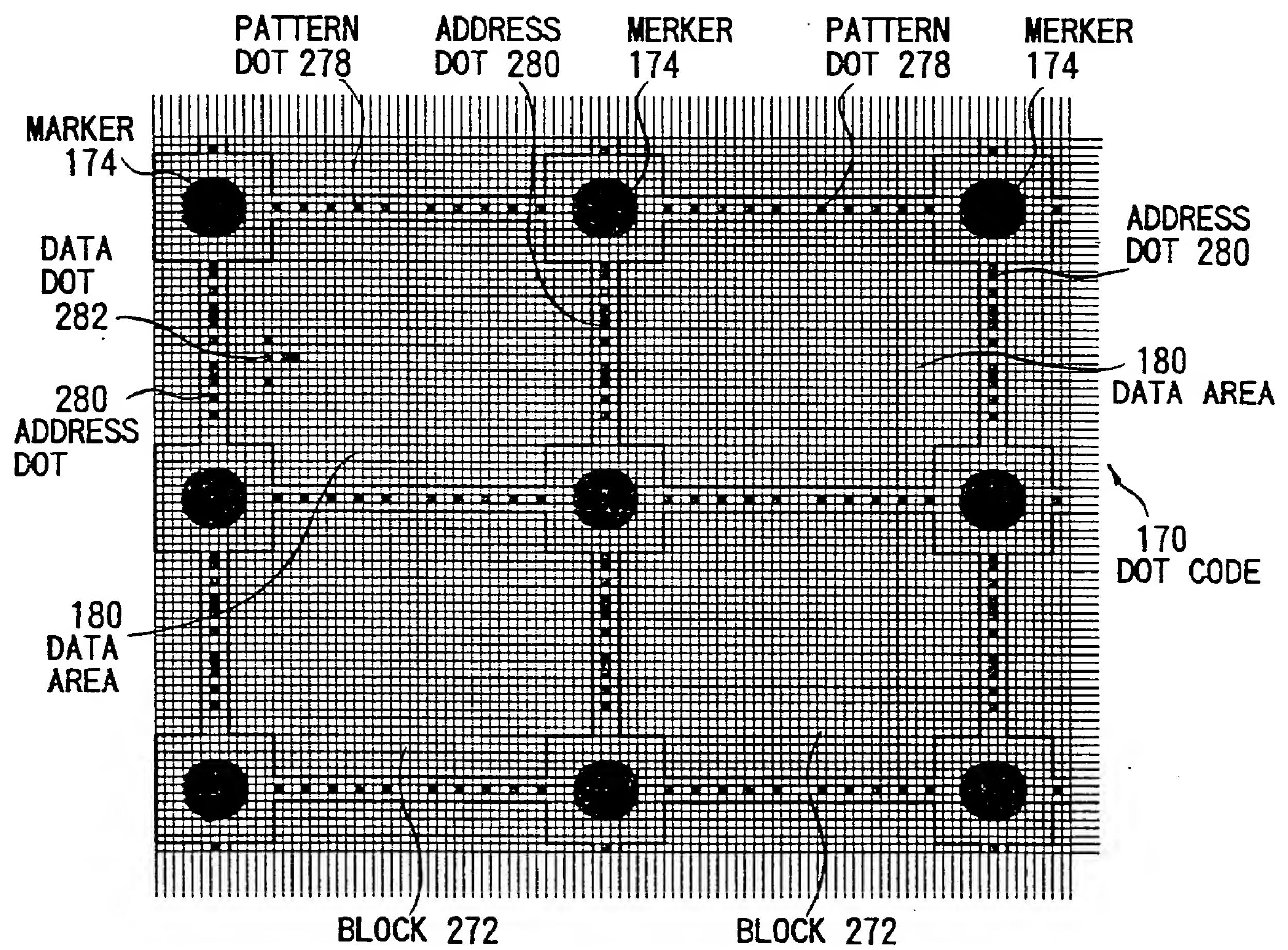
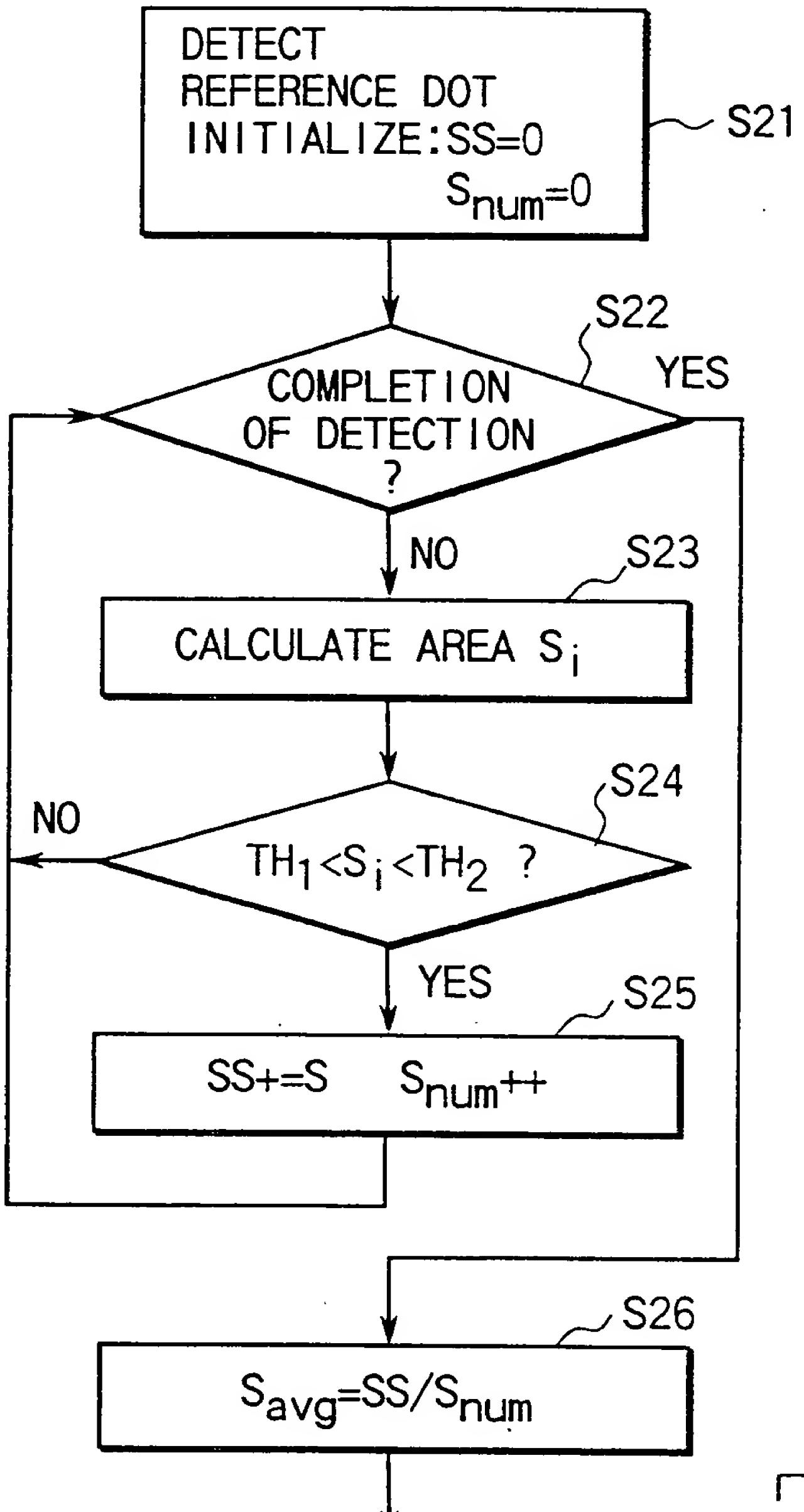


FIG. 1 PRIOR ART

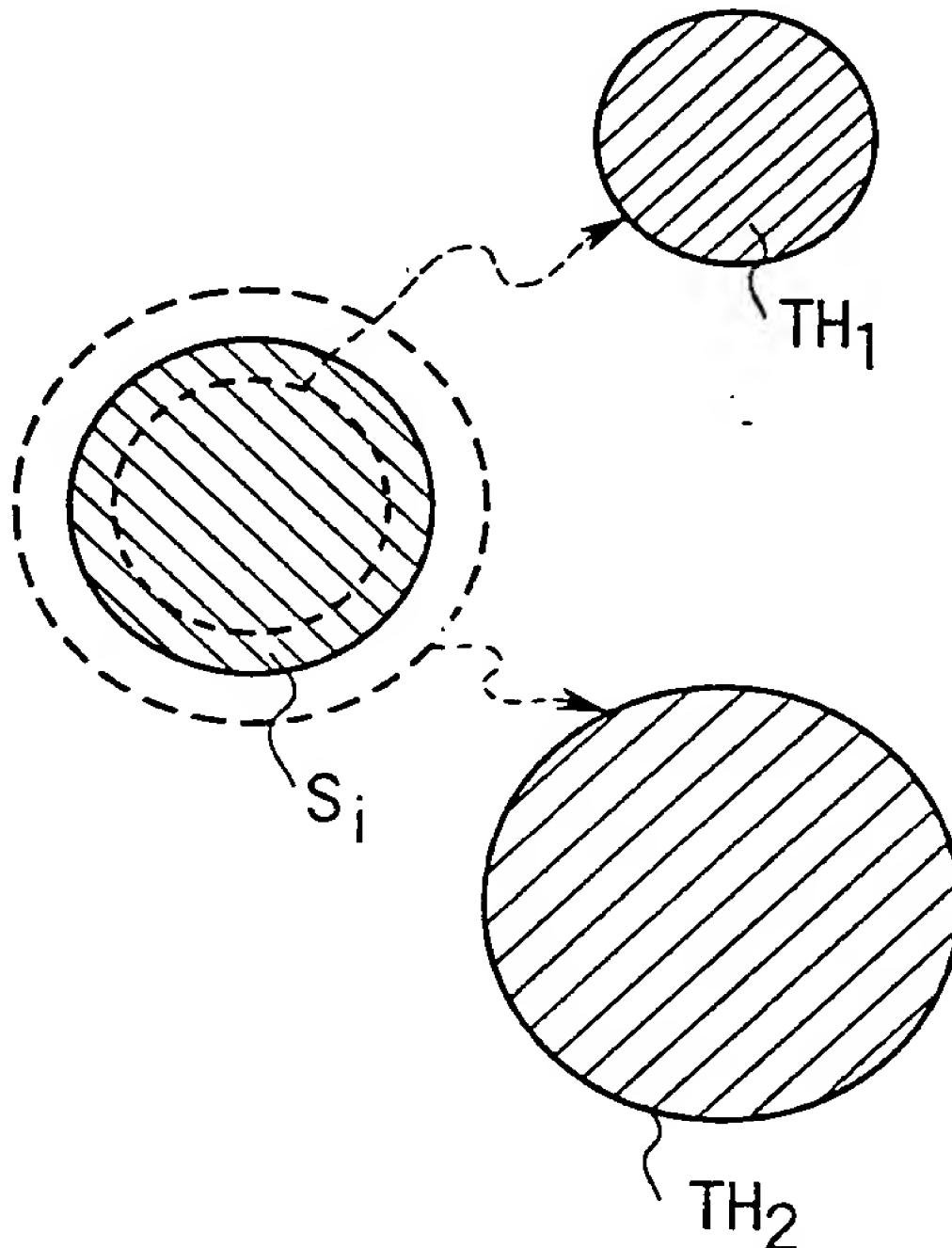


F I G. 3

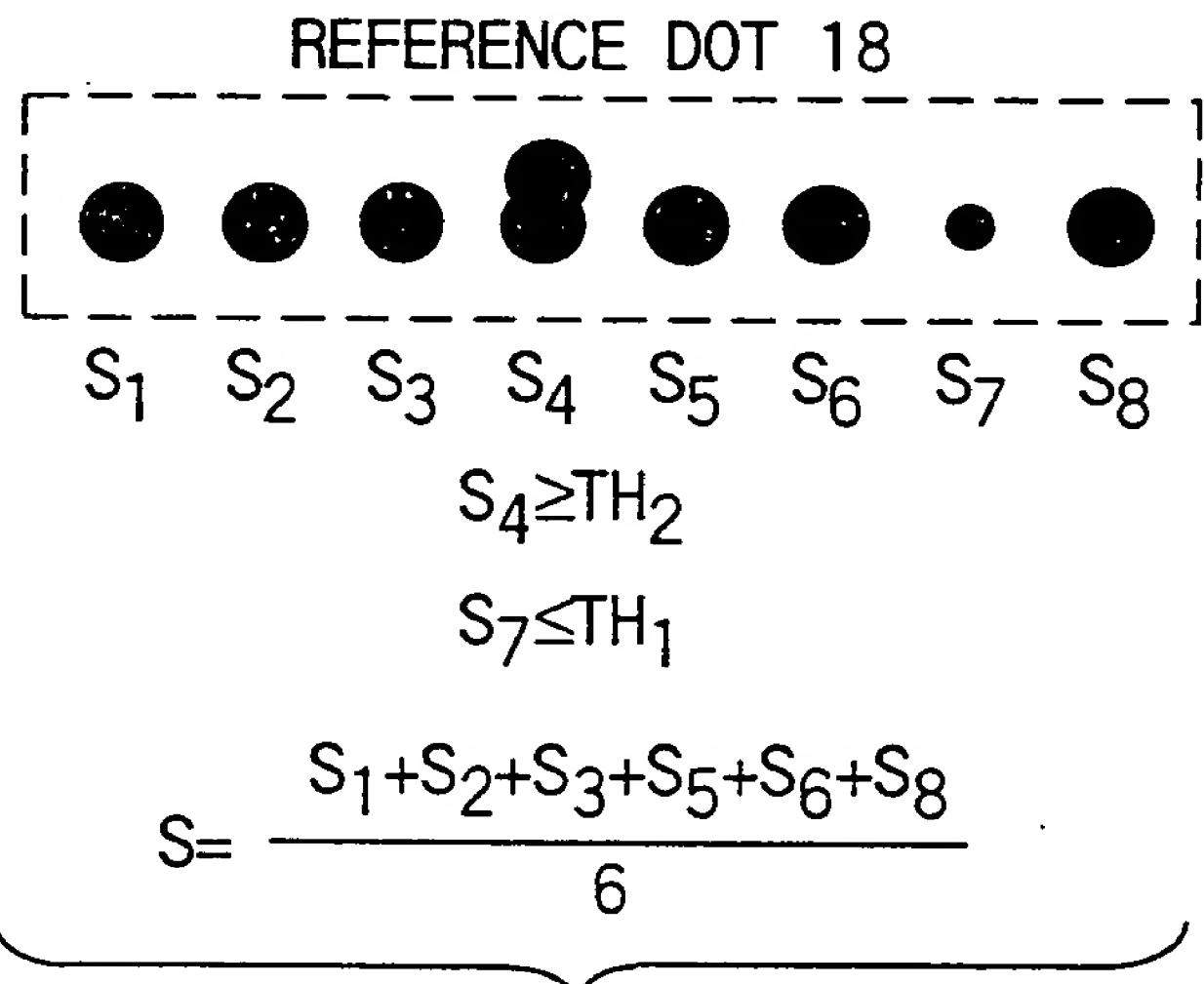
PRIOR ART



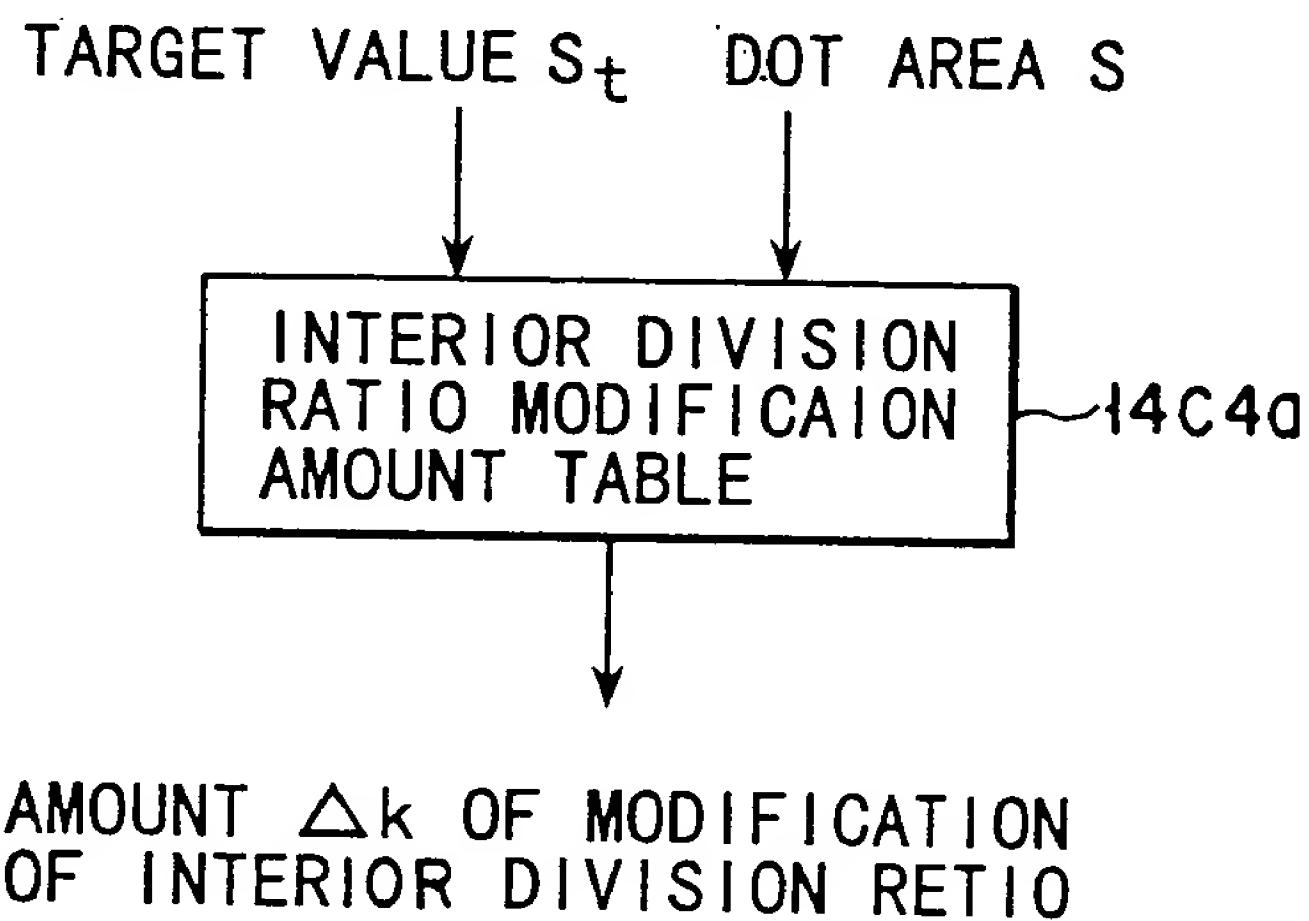
F I G. 2 2



F I G. 2 3



F I G. 2 4



F I G . 3 6 A

INTERIOR DIVISION RATIO  
MODIFICATION AMOUNT TABLE 14C4a

$S_t \backslash S$	6.0	6.5	7.0	7.5	8.0	8.5
6.0	-0.06	-0.13	-0.20	-0.28	-0.37	
6.5	0.05	-0.07	-0.14	-0.21	-0.29	
7.0	0.11	0.06	-0.08	-0.15	-0.22	
7.5	0.17	0.12	0.07	-0.09	-0.16	
8.0	0.24	0.18	0.13	0.08	-0.10	
8.5	0.32	0.25	0.19	0.14	0.09	

IF MEASURED DOT AREA IS 7.0 AND TARGET VALUE IS 8.0, THE AMOUNT OF MODIFICATION OF INFERIOR DIVISION RATIO IS  $\Delta k = 0.13$  IN ACCORDANCE WITH THE TABLE

F I G . 3 6 B

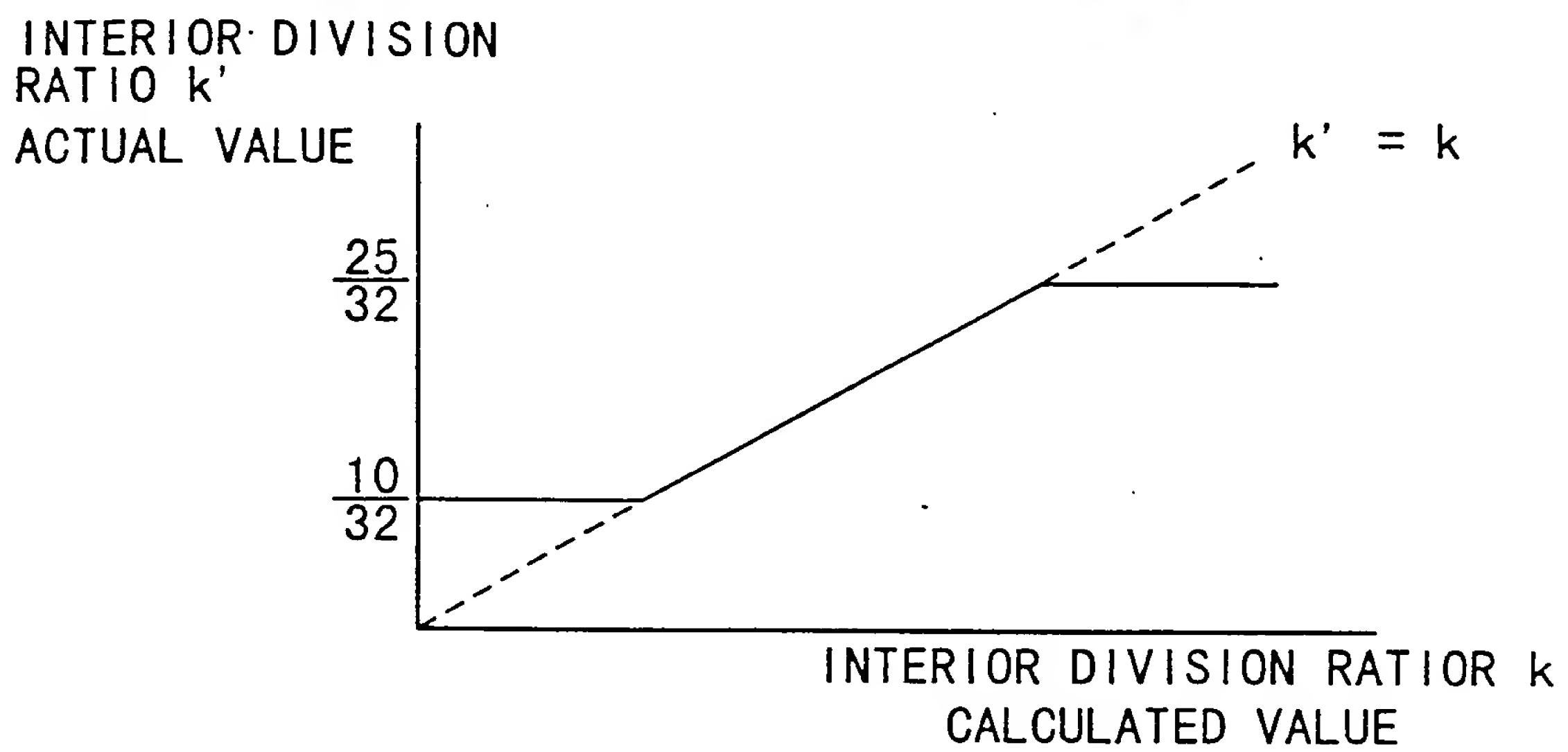


FIG. 41

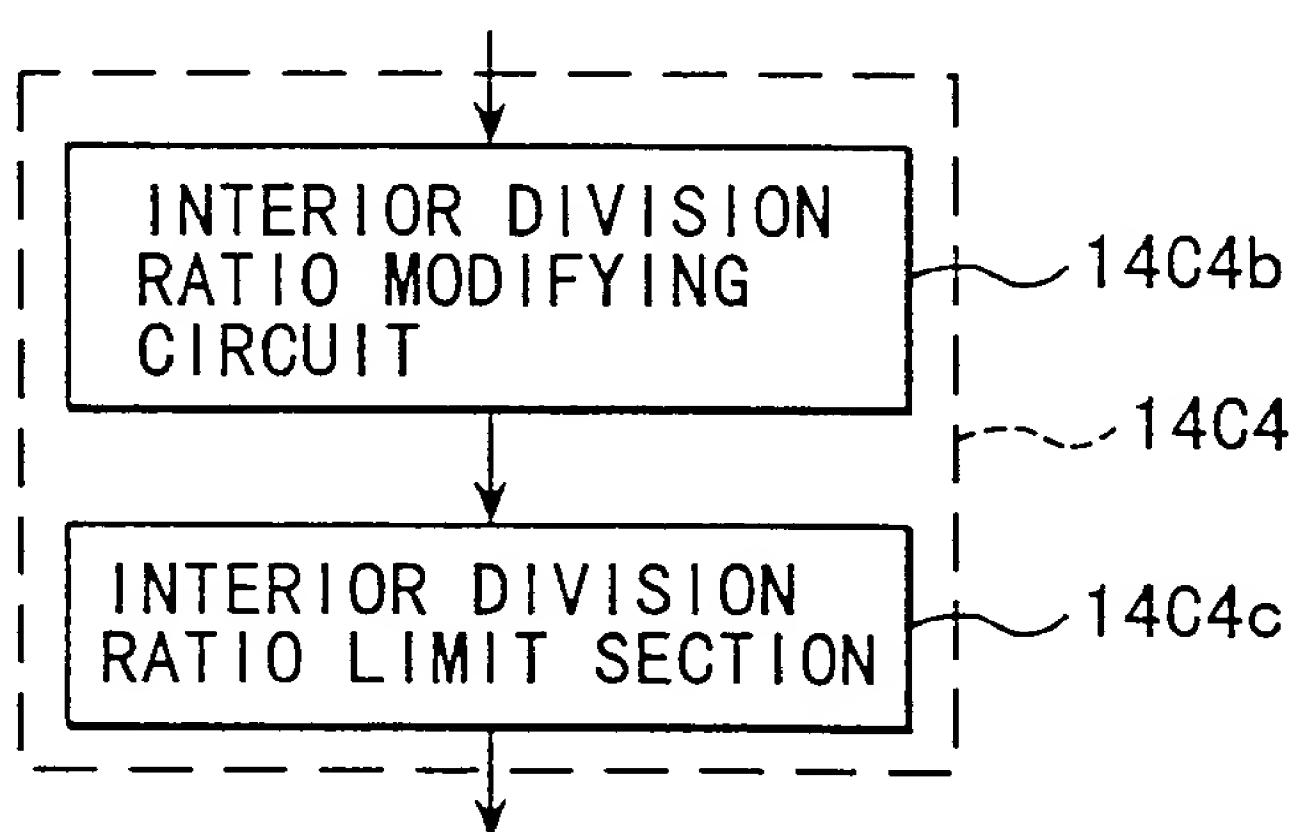


FIG. 42

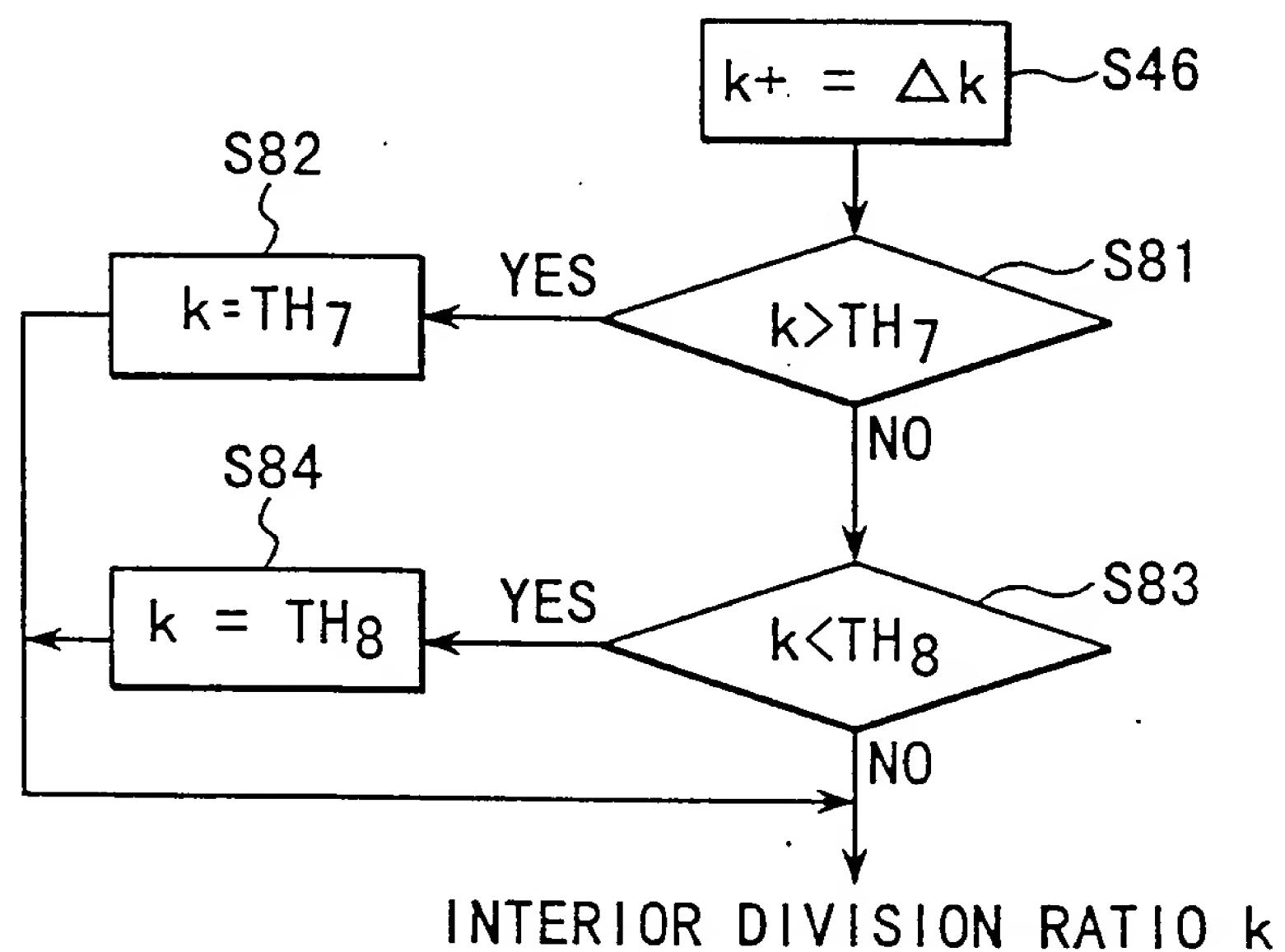


FIG. 43

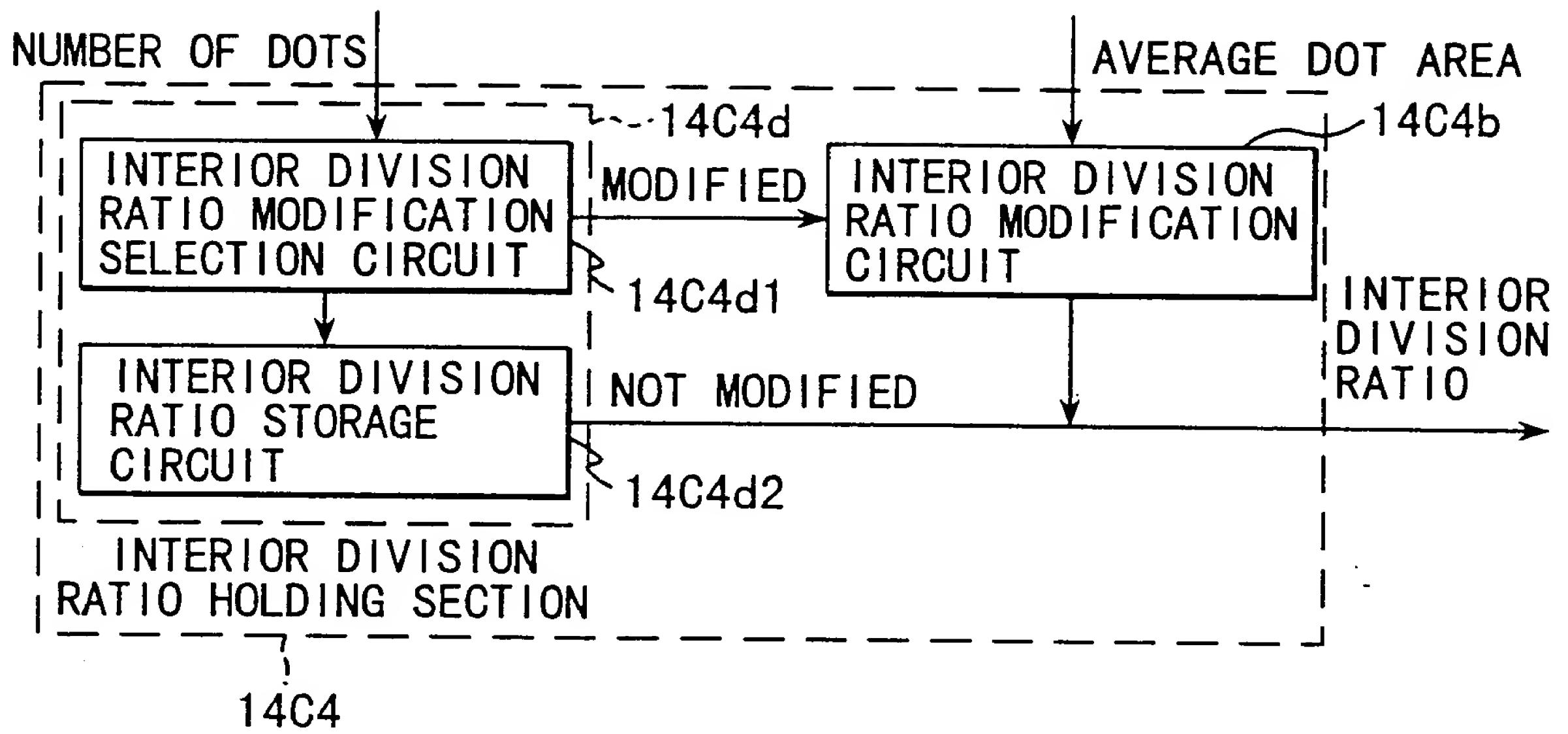


FIG. 44

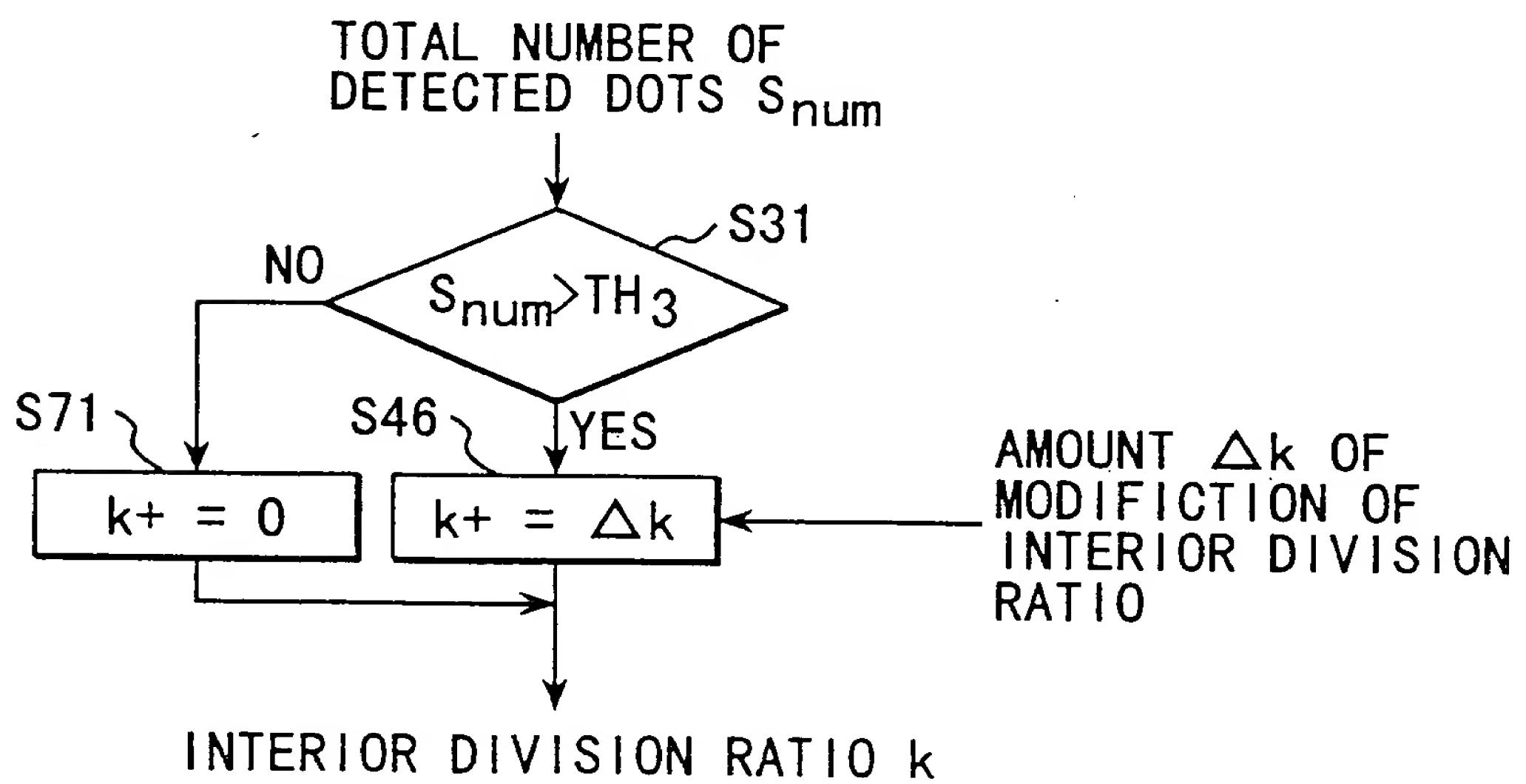
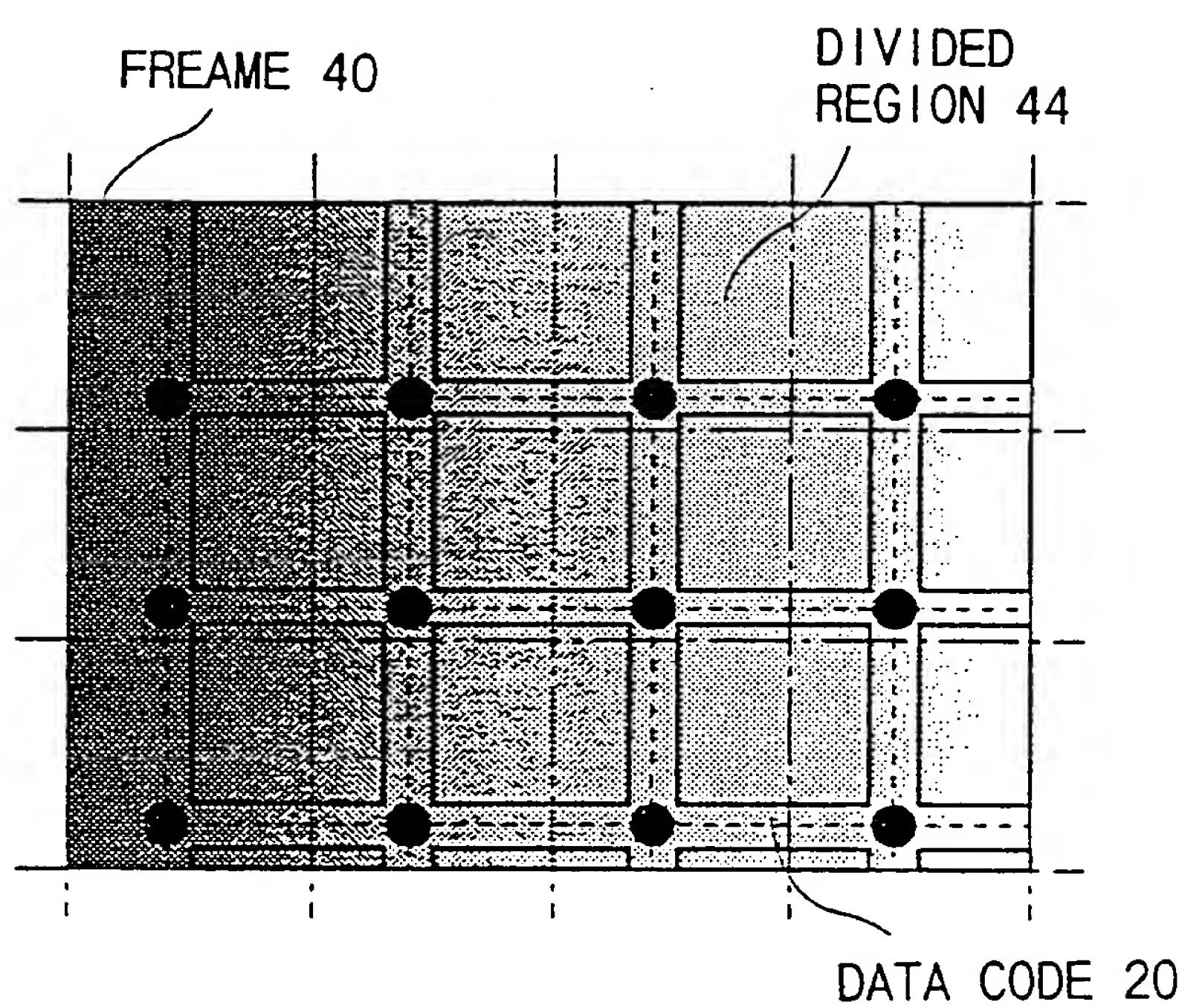
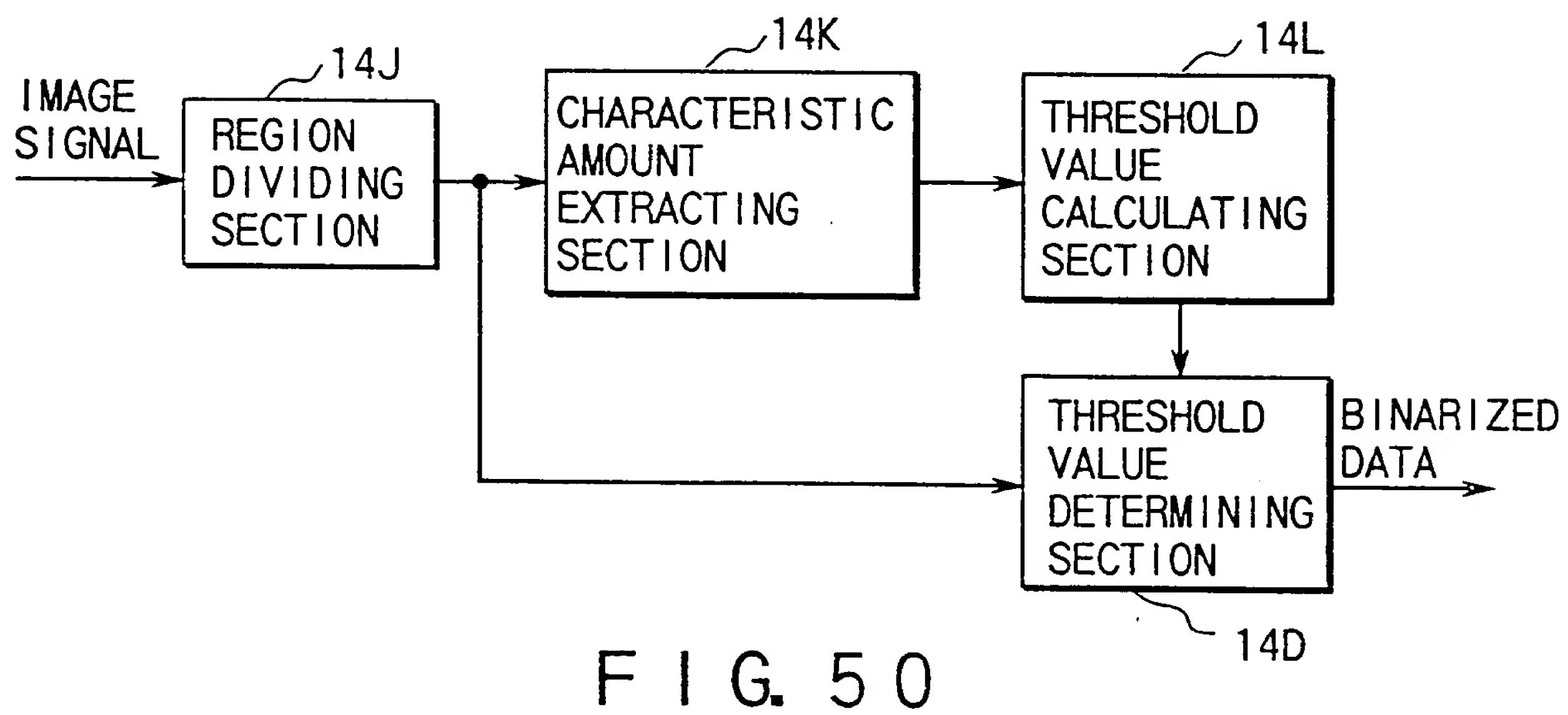


FIG. 45



F I G. 4 9



F I G. 5 0

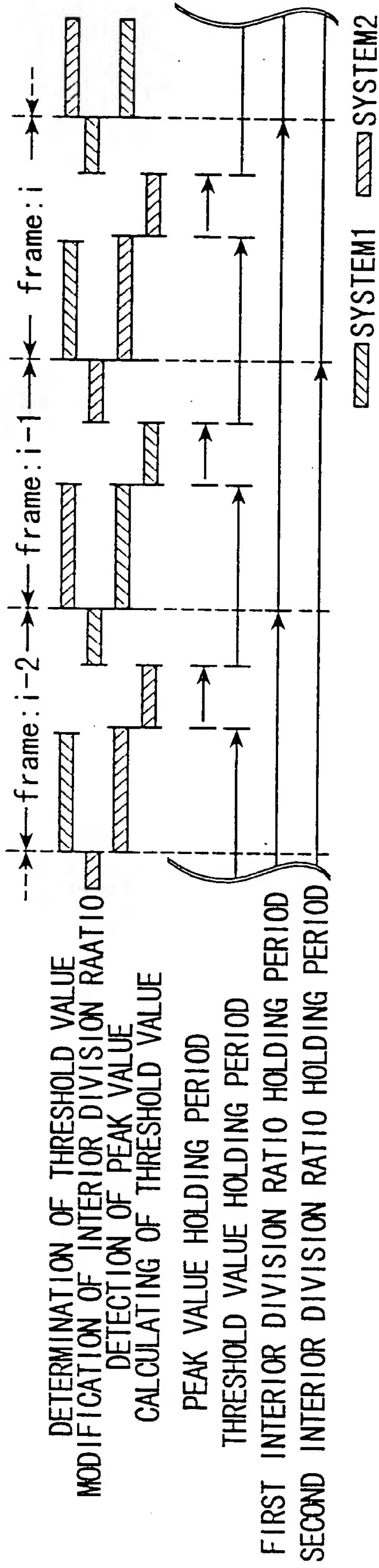


FIG. 67